



Dart Aerospace Ltd.
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RBA9930
Job Sheet 182291



Part No: RBA9930
Part Name: Rigging Plate, Mixer

Job Qty: 1 ea

Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/21/18

Job Tracking No:

Due Date: 8/22/18

Created By: Logan David

Type: SOLD

Description: "Switch W/O" to re-identify
Remove Rev PO

Note: DWG RBA9930 Rev. 3 IPP Rev. A 18.05.23 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/22/18	8/22/18	0.00	0.00	Start Up Waterjet		MLL DAS 38
190	QC	1 pcs	8/22/18	8/22/18	0.00	0.00	QC6		MLL 9-89
200	Packaging	1 pcs	8/22/18	8/22/18	0.00	0.00	Packaging3-1		DAS 21 AUG 23 2018
210	QC21-FG	1 Ea	8/22/18	8/22/18	0.00	0.00	QC21		9-85

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBA9930-PO	Rigging Plate, Mixer	1 Ea (1 ea)	90-Start up Operation	5103401

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBA9930	1	1	0

Part Specifications

Specifications could not be found.

Plex 8/21/18 2:30 PM dart.logan.david

181 825 @ 140 QCS
STARTED 8-21
8:49 AM



Container No: S104611



Part: RBA9930

Job No: 182291

Serial No/Batch: S104611

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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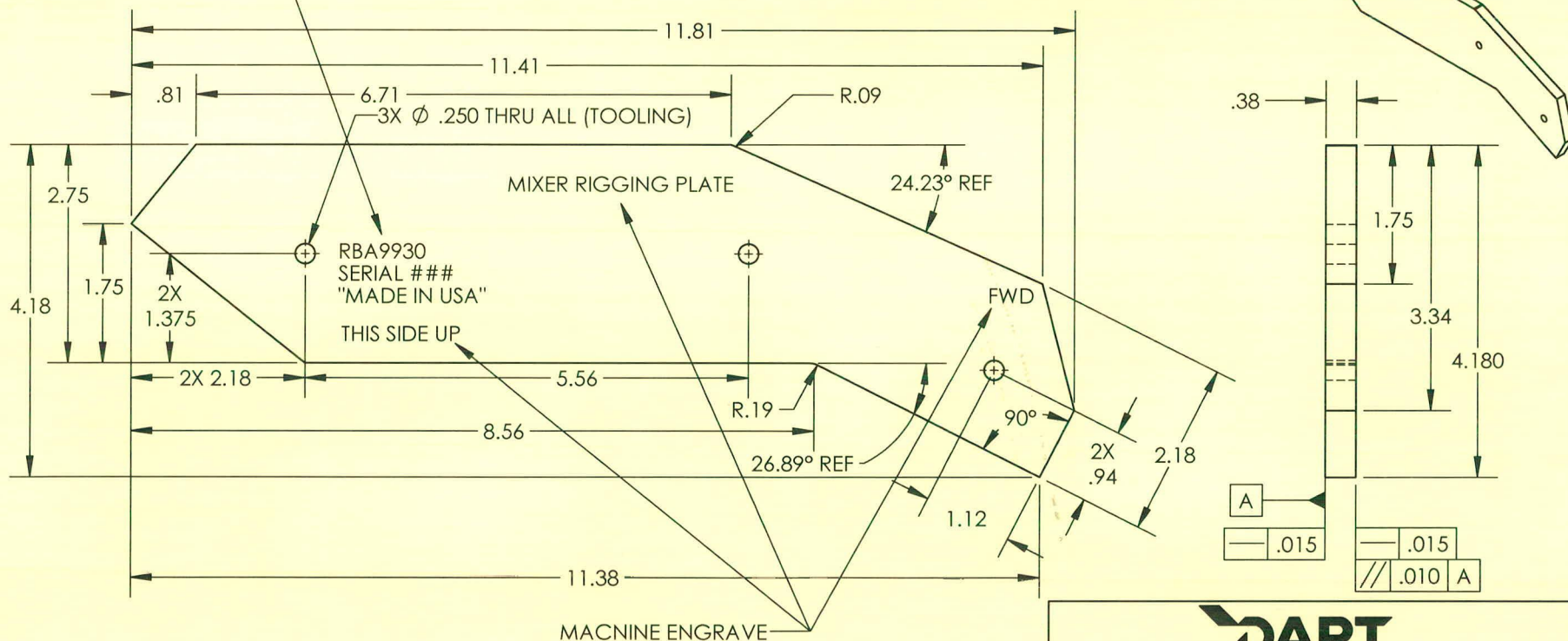
Date: 08/23/10

2AD
08
23-0

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DIMENSION 6.71 WAS FROM END OF TOOL, NOW STARTS AT 0.81 DIMENSION THUS CHANGIN ANGLE FROM 20.37° TO 24.23°. PER MD HELICOPTER MAINT. MANUAL.	9/8/09	WP	RW
2		CG'D R.090 TO R.187 PER G.E. CORRECTED R/S VIEW TO SHOW HOLES, ADDED MACHINE ENGRAVE NOTE.	11/9/09	RJC	RW
2A		CH'D TITLEBLOCK DIMENSION TOLERANCES FROM .005 TO .010, .01 TO .030. CH'D DIMENSION FROM .375 TO .38.	7/24/13	RJC	GE
3	15-0184	CORRECTED ANODIZE SPEC TO TYPE II CLASS II. UPDATED TO NEW DRAFTING STANDARDS.	7/27/2015	SM	JAG

ENGRAVE:
T/N, S/N, "MADE IN USA"
TO FIT



NOTES:

1. RED ANODIZE PER MIL-A-8625, TYPE II, CLASS II

2. ALL MACHINED SURFACES $\sqrt{125}$ FINISH.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PLATE	6061		

DART AEROSPACE	
TITLE PLATE, RIGGING - MIXER	
DWG NO. RBA9930	REV 3
MAT'L 6061	DRAWN BY: MACKOVJAK
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .010 .XX ± .030 .X ± .1	HEAT TREAT FINISH RED ANODIZE
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 7/27/2015
SHEET 1 OF 1	

